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## **Satin Additive Application Guidelines English**

Bristol Finish Satin Additive provides the ability to reduce the gloss of Bristol Finish Traditional Amber Urethane. The separate packaging allows you to achieve any degree to gloss reduction desired, from a light satin to completely flat.

See the Material Safety Data Sheet on our website at [www.bristolfinish.com](http://www.bristolfinish.com) for safety, spill control, and waste disposal information.

### **Preparation**

The Satin Additive is only used in the last coat of Bristol Finish. The standard material must be used for initial or buildup coats according to the Application Guidelines provided with the kit.

When all but the satin coat are applied, allow to dry completely for a minimum of 12 hours (working outdoors) or 24 hours (working indoors). Rub down with red ScotchBrite until uniformly smooth and dull. Use 220 grit paper if required to smooth out defects. Remove dust with acetone or lacquer thinner, then lightly wipe with a tack rag.

### **Mixing**

Shake the Satin Additive very thoroughly before mixing with the working batch. After determining the degree of gloss reduction desired, mix the desired size working batch of Bristol Finish for one coat, and then mix the Satin Additive separately. The following is a general guideline:

Light satin finish: 1 part Satin Additive to 4 parts working mixture  
Medium satin finish: 1 part Satin Additive to 3 parts working mixture  
Flat finish: 1 part Satin Additive to 2 parts working mixture

These are guidelines only. If necessary, try a small test area to determine what you like the best.

Keep the batch frequently stirred once the Satin Additive is mixed in, or streaking or an uneven appearance may occur.

## **Application**

Apply one thin, uniform coat. Please note that the satin finish will not develop the final uniformity of appearance until completely dry. If more than one satin coat is required, allow the first satin coat to dry for a minimum of 12 hours before applying the final coat. No sanding will be required before applying the last coat.